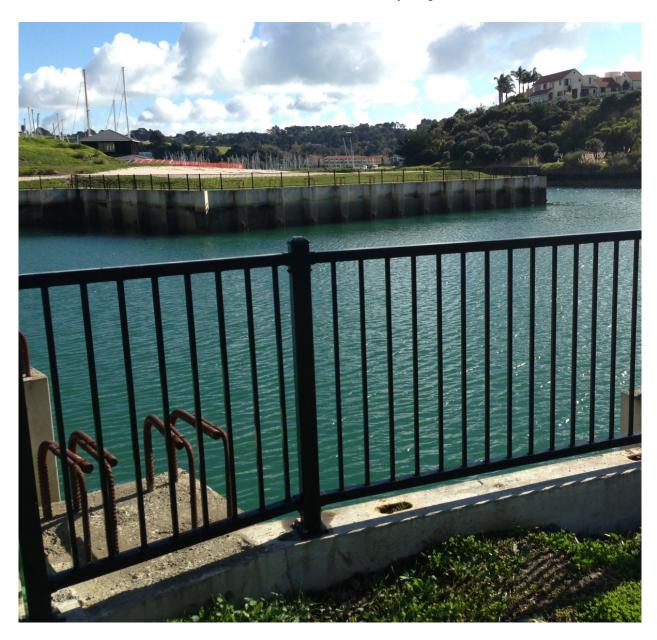
FenceLab

by Edgesmith



THE CHIEF

Producer Statement
Hot Dip Galvanised Commercial Balustrade

DESIGN COMPLIANCE

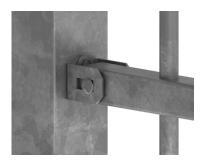
The design is in compliance with the New Zealand Building Code (NZBC), NZS 3604:2011 section B1 and F4. Barrier loadings meet AS/NZS 1170.1:2002

WWW.FENCELAB.CO.NZ



THE CHIEF BALUSTRADE SYSTEM

The Chief Balustrade Panel is made from hot dip galvanised steel. It is fully rigid and extremely strong, making it the ideal balustrade for commercial and industrial applications. It is fully compatable with New Zealand building code balustrade regulations and pool fence regulations.



Close-up View



DETAILS

Steel 40x40 shs rails are fully welded to 16mm round pickets with a 94mm gap. The panels are hot dip galvanised to ANZS 4680:2002 giving them good protection against the New Zealand coastal climate. Panels are supplied with U shaped rail brackets and stainless steel anti-tamper bolts as standard. It uses standard 65x65 shs hot dip galvanised steel posts making it a very cost effective system for commercial balustrade and pool fencing.

APPLICATIONS

The New Zealand Building Code (AS/NZS 1170.1:2002) designates different occupancy types and specifies the load ratings that the system must be capable of withstanding. The system comprises of the panel, posts, fixings and the structure that the balustrade is being attached to. These are summarised in the table below. Refer to the drawings on pages 5-8 for more details.

Setting	Application	Occupancy Type	Design Load	Post Centers	Posts	Fixing Options	Details
	Timber Retaining Wall	A, B, E, C3	0.75kN/m	2.4m	Steel 65SHS x 2.5mm	Coach Bolt or Coach Screw	Pg. 7
Commercial, Parks, Schools and Single	In-ground	A, B, E, C3	0.75kN/m	2.4m	Steel 65SHS x 2.5mm	N/A	Pg. 7
or Multi Dwelling Residential	Concrete	A, B, E, C3	0.75kN/m	2.4m	Steel 65SHS x 2.5mm	Screw Bolt or Chem Set Rod	Pg. 8
	Concrete Block Wall	A, B, E, C3	0.75kN/m	2.4m	Steel 65SHS x 2.5mm	Chem Set Rod	Pg. 8

AS/NZS 1170.1:2002 Table 3.3 Occupancy Reference

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For Commercial Balustrades

Producer Statement
PS1 Issued June 2022





FASTENERS AND CORROSION ZONES

New Zealand's coastal climate means that attention must be paid to the proximity to salt water when choosing what fasteners to use. The table below is a guide to where hot dip galvanised fasteners can be used. While it may seem counter intuitive that sheltered installations require stainless steel fittings even within 5km of the sea, it is because regular exposure to rainfall cleans the fasteners and prolongs their life.

Environment	Corrosion Classification	Exposed	Sheltered
Within 500m of breaking surf or 50m of calm salt water	C4	All fixings 304 Stainless Steel	All fixings 304 Stainless Steel
Within 20km of salt water on West or South Coast of South Island or within 5km of salt water elsewhere	C3	All fixings Hot dip Galvanised or 304 Stainless Steel	All fixings 304 Stainless Steel
More than 20km of salt water on West or South Coast of South Island or more than 5km of salt water elsewhere	C2	All fixings Hot dip Galvanised or 304 Stainless Steel	All fixings Hot dip Galvanised or 304 Stainless Steel

Note 1: While hot dip galvanised fixings are acceptable in inland locations it is safer to use 304 grade stainless steel.

Note 2: The table above is only a guide. Please refer to SNZ TS 3404:2018, Figures 1 to 7 for specific corrosivity maps for further guidance.

INSPECTION AND MAINTENENCE SCHEDULE

This schedule of ongoing maintenance of structural elements shall be included with the O&M manuals and provided to the Owner/Body Corporate and building managers.

Timeframe	Inspection / Maintenance
1/2 Yearly	Wash down all exposed metalwork including panels, posts and fixings
10 yearly	Check panels, posts and fixings for signs of corrosion. Repair protective coatings or replace as required.
Following seismic shaking > SLS1 event	Inspect and repair as per the 10 yearly requirements.

Full engineers report with design calculations available on request.



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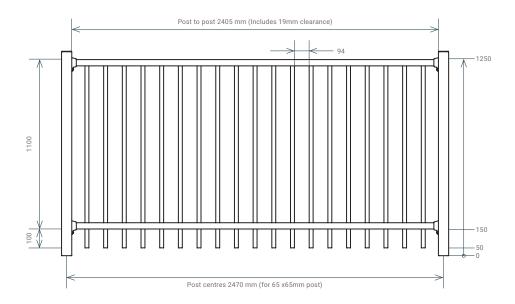
For Commercial Balustrades

Producer Statement
PS1 Issued June 2022

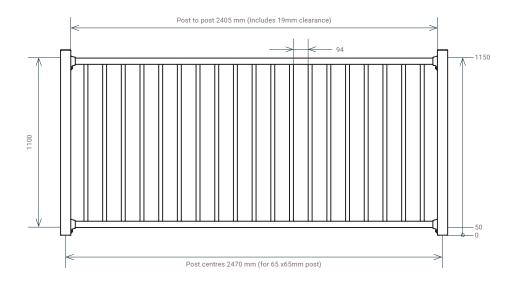




THE CHIEF - 1.2mH



THE CHIEF - 1.1mH





Material:

Steel

Pickets 16x1.2mm CHS

Rails 40x40x1.6mm SHS

Finish:

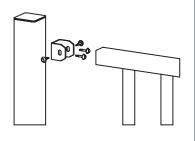
Hot Dip Galvanised

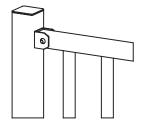
Powder Coated (optimal)

Bracket Fixings:

HDG Steel U-Brackets

M5 Anti-tamper Bolts 12g Tek Screws





THE CHIEF

For Commercial Balustrades





Building Code Clause(s) B1	

PRODUCER STATEMENT - PS1 - DESIGN

ISSUED BY:	OBD Consultant (Design Firm)	s Ltd			
то:	Edgesmith L (Owner/Develope	rd.			
TO BE SUPPLIED TO:	Relevant Local A (Building Consent Au	uthority hority)			
IN RESPECT OF: Th	e Chief Balustrade S (Description of Building	System Design Work)			
AT:	Throughout New	Zealand			
LOT	DP (Address)	•••••	so		
We have been engaged by the owner/development			uctural Engi	neering De	sign services
in respect of the requirements of Clause(s)	B1	of the Building	Code for	tent of Engage	ment)
All ☐ or Part only ☒(as specified in the attack	ment to this stateme	nt), of the propos	sed building	work.	
The design carried out by us has been prepare	ed in accordance with	:			
☐ Compliance Documents issued by the Mini	stry of Business, Inno	vation & Employ	/ment	VM1	or
☐ Alternative solution as per the attached sch	edule		(Verifica	tion method / a	cceptable solution)
The proposed building work covered by this B1	producer statement	is described on	the drawings	s titled The	Chief 1.2mH
Balustrade & Connections and numbered SK	-01, SK-02, G01, S01	-S05 and Calcu	ulation page:	Revision	2;
together with the specification, and other documents	ments set out in the s	chedule attache	d to this stat	ement.	
On behalf of the Design Firm, and subject to	1				
(i) Site verification of the following design assusituations that fall strictly within the limitations shown in Table 3.3 AS/NZS 1170.1 for Common members are to accommodate the additional led not adversely affect the durability of steel be (ii) All proprietary products meeting their performance.	set out in clause F4 of Occupancy Type A, B pads induced by the I olts along with washe	f the building coo E & C3 only. The parrier. Compone rs and nuts	de and base ne balustrad	d on minim e supportin	num barrier g structure/
I believe on reasonable grounds that a) the bedocuments provided or listed in the attached schopersons who have undertaken the design have construction monitoring/observation: CM1 CM2 CM3 CM4 CM5(Engineering	uilding, if constructed edule, will comply with a the necessary comp	in accordance w the relevant prov etency to do so	risions of the . I also reco	Building Co mmend the	ode and that b), the following level of
I, Tony O'Brien (AC Author (Name of Design Professional) I am a Member of: ⊠Engineering New Zealand □					
The Design Firm issuing this statement holds a The Design Firm is a member of ACENZ:	a current policy of Pro			ce no less	than \$200,000*.
SIGNED BY Tony O'Brien (Name of Design Profession	aal)	(signature)	fl.	137	\$
ON BEHALF OF OBD Consultants	Ltd	Job Ref: 20	0002)ate22/	06/2022
Note: This statement shall only be relied upon by the E firm only. The total maximum amount of damages pa Authority in relation to this building work, whether in co This form is to accompany Form 2 of the THIS FORM AND ITS CONDITI	yable arising from this st ntract, tort or otherwise (i	atement and all oth ncluding negligence lations 2004 for the	ner statements e), is limited to e application o	provided to the sum of \$ f a Building 0	the Building Consen 200,000*.

THE CHIEF

www.OBDconsultants.com

For Commercial Balustrades

Producer Statement

Page - B1

PS1 Issued June 2022



TD_401_V2





P.O. Box 390, Silverdale, Auckland 0944. Phone 09-9720109

22 June 2022

To the Building Official,

Auckland Council Private Bag 92300 Victoria Street West Auckland 1142

The Chief Balustrade System Design Throughout New Zealand (C2, C3 & C4 Zones)

OBD Reference: 20002

Compliance with Building Code Clause B2 - Durability

The purpose of this letter is to demonstrate how compliance with Clause B2 (Durability) of the Building Code for the above project. We can confirm that for specifically designed structural elements that are included within our design documentation:

Material	Means of compliance	Details
Steel structure & fixing components	Alternative Solution	Protection for mild steel has been specified in accordance with SNZ TS 3404 – Durability requirements for steel structures and components and AS/NZS 2312 – Guide to the protection of structural steel against atmospheric corrosion by the use of protective coatings. This guide works on a time to first maintenance. Refer to the attached maintenance plan.

Yours faithfully,

Tony O'Brien

BSc Dip Eng MIEI CMEngNZ CPEng IntPE(NZ)

Director

For and on behalf of OBD Consultants Ltd

THE CHIEF

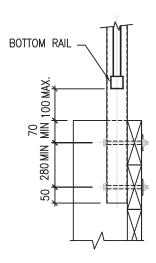
For Commercial Balustrades

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PS1 Issued June 2022



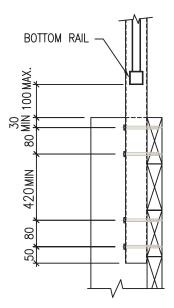


SIDE FIX TO TIMBER RETAINING WALL - COMMERCIAL



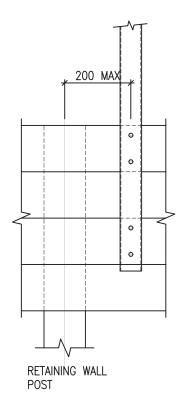
Option 1 - Coach Bolts:

2xM12 with 50x50x4mm sq washer on timber side. [drawing S04]



Option 2 - Coach Screws:

4xM12, min 50mm penetration into timber. [drawing S03]

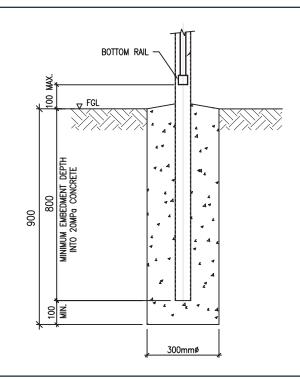


CONCRETED IN GROUND - COMMERCIAL

[drawing S05]

Note:

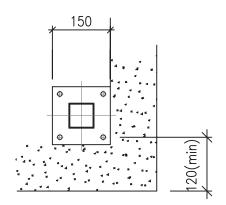
Post footing to be embedded in good ground with min 100kPa allowable bearing as defined by NZS 3604:2011



FenceLab POST DETAILS FOR COMMERCIAL BALUSTRADE Loading Zone **Panels Posts Fasteners** B, E, C3 0.75kN/m The Chief 65shs x 2.5mm Steel. <500m from sea - 304SS, School, Park, Multi->500m from sea - 304SS or HDG Post centers 2.47m Dwelling Residential, Commercial

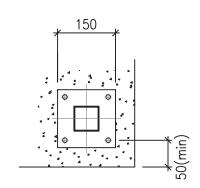


TOP FIX TO CONCRETE



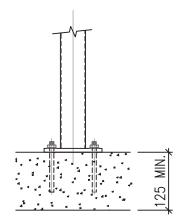
Option 1 - Screw Bolts:

4xM12 Ramset Wercs Ankascrew or equlivalent, 90mm min embedment into 20MPa concrete. [drawing S01]



Option 2 - Chemset Rod:

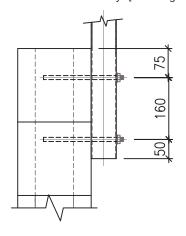
4xM10 threaded rod with epcon C8 or equlivalent, 90mm min into 20MPa concrete. [drawing S01]



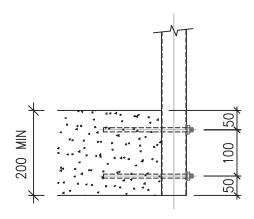
SIDE FIX TO BLOCK WALL

Chemset Rod:

2xM12 threaded rod with epcon C8 or equlivalent, 100mm min into masonry. [drawing S02]



SIDE FIX TO CONCRETE



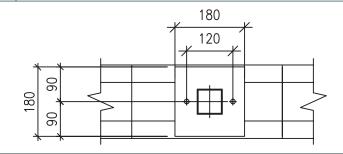
Chemset Rod:

2xM12 threaded rod with epcon C8 or equlivalent, 110mm min into 20MPa concrete. [drawing S02]

TOP FIX TO BLOCK WALL

Chemset Rod:

2xM12 threaded rod with epcon C8 or equlivalent, 100mm min into masonry. [drawing S02]



POST DETAILS FOR COMMERCIAL BALUSTRADE

FenceLa	b
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Zone	Loading	Panels	Posts	Fasteners
B, E, C3 Parks, Schools, Multi-	0.75kN/m	The Chief	65shs x 2.5mm Steel 10mm thick flange	<500m from sea - 304SS, >500m from sea - 304SS or HDG
Dwelling Residential, Commercial			Post centers 2.47m	



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South Auckland Branch

20 Kerwyn Avenue, East Tamaki Auckland 2013

Christchurch Branch

4 Anchorage Road, Hornby South Christchurch, 8042

Contact Info:

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Monday - Friday:

8.00am - 4.30pm